

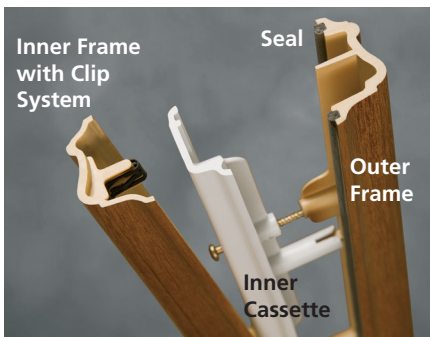


## Frame Finishing Instructions



# FiberMate® Finishing Instructions

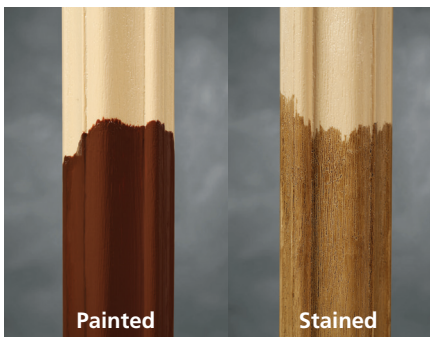
This frame is designed to be painted and/or stained. Use the same high quality exterior grade paint or stain as used to finish the entry door.



## Frame Surface Prep

The frame should be free of any dust and debris. Use mild detergent and water. The frame should be dry and acclimated to room temperature before applying paint. No other surface prep is necessary for finishing this frame.

**NOTE: DO NOT APPLY ADHESION PROMOTERS or PRIMERS** containing adhesion promoter to this frame.



## Painting & Staining

**Painting** – Recommended for use with exterior latex paint. Apply thin coats, allowing paint to dry between coats, to achieve the desired coverage and finish.

**Staining** – A 2-Step Staining process is recommended for the most desirable level of adhesion.

**Step 1-** Apply an opaque base coat of paint to the frame, as described above.

**Step 2-** Apply the stain to the frame. Work stain into the graining with a sponge or cloth. Wipe off the excess stain for the desired finish. Stain manufacturer's instructions may differ or provide additional information. Please follow their instructions. Apply a compatible clear top coat to the manufacturers recommendation to protect finish.

## Safety Glass

To clean glass, use a soft cloth and either a mild detergent with water or any glass cleaning solution. It is the customer's responsibility to protect the complete unit during construction, finishing and cleaning.

Slight bubbles, lines, surface imperfections or discolorations are all characteristics of glass. They are not considered glass defects. All products utilize tempered glass and meet ANSI Z97.1 and US CPSC STANDARD 16 CFR 1201 and CI and CII for safety glazing.

## Warranty

Product covered by separate limited warranty. Warranty does not cover defects or damage arising out of or the result of installation, glazing, or finishing not in accordance with ODL instructions.



## Evolve® High Performance (HP®) White Finishing Instructions

This doorlight frame is maintenance free and does not require painting.

### If you choose to paint this frame

1. For increased paint adhesion use adhesion promoting primer made for use with polypropylene. Available from ODL in spray cans; use part number 17061000.
2. Finish with an exterior grade acrylic latex paint. **Caution** - Apply paint in a well ventilated area and follow all paint manufacturer's cautions, warnings and instructions.



## Evolve® FiberPro® White & Oak Finishing Instructions

This frame is designed to be painted and/or stained. Use the same high quality exterior grade paint or stain as used to finish the entry door. Solvent based paints and stains and/or Acetone based paints and cleaning products must NOT come into contact with the frame weather seals. Solvents will degrade this seal.

**CAUTION:** Painting a frame a dark color and/or installing behind a storm door can cause heat damage not covered by the product warranty.

### Frame Surface Prep

The frame should be free of any dust or debris. Denatured alcohol is the preferred cleaner. The frame should be dry and acclimated to room temperature before applying paint. No further surface preparation is necessary for finishing.

NOTE: Adhesion promoters, or primers containing adhesion promoter are not required to paint this frame.

### Painting & Staining

**Painting** – Exterior water-based finishes are recommended. Apply thin coats, allowing paint to dry between coats for the desired coverage and finish. Follow paint manufacturer's instructions for painting plastic materials.

**Staining** – A 2-step staining process is recommended for the most desirable level of adhesion.

**Step 1-** Apply an opaque base coat of paint to the frame, as described above.

**Step 2-** Apply the stain to the frame. Work the stain into the graining of the frame with a brush, sponge or cloth. Wipe the excess stain for the desired finish. Stain manufacturer's instructions may differ or provide additional information. Please follow their instructions.



### Top Coating

With paint or stain manufacturer's recommendation, apply a clear top coat to protect the finish.



## FiberPro® Finishing Instructions

This frame is designed to be painted and/or stained. Use the same high quality exterior grade paint or stain as used to finish the entry door. Solvent based paints and stains and/or Acetone based paints and cleaning products must NOT come into contact with the frame weather seals. Solvents will degrade this seal.

**CAUTION:** Painting a frame a dark color and/or installing behind a storm door can cause heat damage not covered by the product warranty.



### Frame Surface Prep

The frame should be free of any dust or debris. Denatured alcohol is the preferred cleaner. The frame should be dry and acclimated to room temperature before applying paint. No further surface preparation is necessary for finishing.

NOTE: Adhesion promoters, or primers containing adhesion promoter are not required to paint this frame.



### Painting & Staining

**Painting** – Exterior water-based finishes are recommended. Apply thin coats, allowing paint to dry between coats for the desired coverage and finish. Follow paint manufacturer's instructions for painting plastic materials.

**Staining** – A 2-Step Staining process is recommended for the most desirable level of adhesion.

**Step 1-** Apply an opaque base coat of paint to the frame, as described above.

**Step 2-** Apply the stain to the frame. Work the stain into the graining of the frame with a brush, sponge or cloth. Wipe the excess stain for the desired finish. Stain manufacturer's instructions may differ or provide additional information. Please follow their instructions.

### Top Coating

With paint or stain manufacturer's recommendation, apply a clear top coat to protect the finish.



## High Performance (HP®) Finishing Instructions

The exterior side of this doorlight frame is virtually maintenance free and does not require painting.



### If you choose to paint this frame

1. For increased paint adhesion use adhesion promoting primer made for use with polypropylene. Available from ODL in spray cans; use part number 17061000.
2. Finish with an exterior grade acrylic latex paint. **CAUTION** - Apply paint in a well-ventilated area and follow all paint manufacturer's cautions, warnings and instructions.

### Equivalent Primers

Other acceptable primers available through national distributors are:

PPG SXA 1050 plastic adhesion promoter

BASF R-M AM865 plastic adhesion promoter

Sherwin Williams UPO 7226 Automotive Finishes Adhesion Promoter - clear plastic adhesion promoter



## Plastic/Vinyl Frame Finishing Instructions

Paint within 45 days of installation using only an exterior grade, light color acrylic latex paint. Stainmate products accept paint, stain or artist oil. An exterior grade finish coat or sealer must be applied if stained.

**CAUTION:** Painting this frame a dark color and/or installing behind a storm door can cause heat damage not covered by the warranty.



## Severe Weather Frame Finishing Instructions

This frame features a white powder coat paint that meets AAMA 2604 and salt spray requirements. This frame does not require painting.

### Touch Up

Use touch-up paint to cover small scratches or nicks. Available from ODL in spray cans: use part number 15915100.

#### **If you choose to paint this frame:**

- 1.** Prepare the surface by removing the gloss with an abrasive pad. The frame should be free of any dust or debris. Clean the surface with denatured alcohol. Scuff the area to be painted with a #120 abrasive paper, or similar, until the gloss is removed. Do not remove the white powder coat. Use uniform movements. Use a clean, dry cloth to wipe down the surface of any fine dust.
- 2.** Apply thin coats, allowing paint to dry between coats to achieve the desired coverage and finish. Follow the paint manufacturer's instructions.



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