



KEYSTONE REMOVAL FROM DOOR

OVERVIEW

In situations where the Keystone frame needs to be removed after installation, this document provides a step-by-step guide on how to remove the Keystone frame so that the door can be reused.

TOOLS NEEDED

- Small Flat Head Screwdriver (1/8")
- Drill with #2 Phillips driver bit
- Oscillating Multi-Tool
- Shims
- Scraping Tool
(utility scraper or multi-tool)
- 50%-70% Isopropyl alcohol (IPA)



COVER REMOVAL ON INTERIOR FRAME

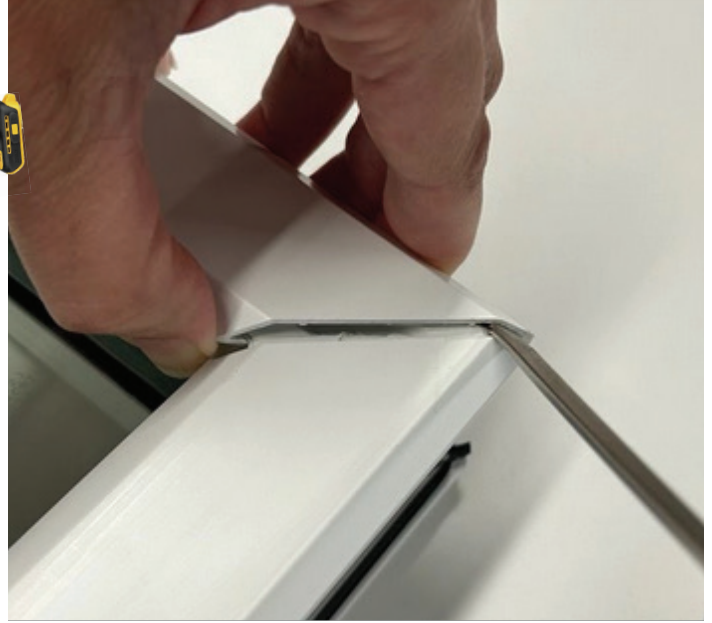
STEP 1

Insert the screwdriver under the inside corner of one cover. Lift to disengage the retaining feature. Hold the edge to prevent re-engaging.



STEP 2

Insert screwdriver under the outside corner. Lift to disengage the retaining feature.



STEP 3

Pull the cover from the extrusion.



FRAME REMOVAL

STEP 1

Remove all screws from the frame.

STEP 2

Starting with the interior frame, use the Multi-Tool to cut the tape. Work on the long sides only, beginning approximately 4 inches from the end.

TIP: To minimize scratching on the door, apply painters tape along the path of multi-tool travel.

NOTE: The exterior side is shown.



STEP 3

Flip the door.

STEP 4

When removing the frame from exterior side, place spacer blocks under glass to lift door off the table approximately 1/2 – 1 inch. As the tape is cut, the door will drop away from the frame.

Another option is to place a shim under the section of frame you have completed cutting so the tape does not re-adhere to the door.

STEP 5

Remove the frame from the door.

STEP 6

Scrape excess tape from the door using the scraping tool.

NOTE: Take care to not cut into fiberglass skin when scraping excess tape.



STEP 7

Remove extra residue with IPA wipe.



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